Declassified in Part - Sanitized Copy Approved for Release 2013/09/11 : CIA-RDP79-03034A000700130003-1

PART NAME	HOUSING, BASE
MATERIAL	ALUMINUM ALLOY DIE CASTING
TEMPER OR HARDNESS	AS MADE - ALSO AS PER MIL-A-21180 OR APPROVED EQUAL
FINISH OR COLOR	

NOTES

1. THIS PART MUST FIT PART NO.
2. UNLESS OTHERWISE INDICATED BLENDING RADII SEE TO BE 1/16 R.
3. DIMENSIONS AS SHOWN BY NOT INCLUDE DRAFT, MAX PERMISSIBLE DRAFT, UNLESS OTHERWISE INDICATED, TO BE .016 PER INCH.
4. THESE SURFACES TO HAVE A MAX. DRAFT OF .010 PER INCH.
5. PART MUST BE FREE OF WARPAGE, FLASH, CHILLED SPOTS, ETC
6. POSITION OF KNOCKOUT PINS MUST BE APPROVED BY MOTOROLA INC MILITARY ENG DEPT
7. WRAP AND DIE STOCK TO PREVENT DAMAGE IN SHIPMENT
8. MOLD PT NO. WHERE INDICATED

SEC A-A

SEC B-B

HOLE LIST
A - .099-.101 DIA.
B - .328 DIA.
C - SEE DETAIL
D - 1/4-28 UNJF THD, .250 DIA. COUNTERBORE .046 DEEP
E - .204 DIA. HOLE, .438 DIA. C'BORE .062 DEEP
F - DRILL DIA. TO MAJOR DIA. & TAP

UNDIMENSIONED STRAIGHT SPACING ± .010 (.25) (.127 SHOWN AT FULL THD.)

EDGE CONSTRUCTION (CONTINUOUS) SCALE - 4:1

C' HOLE DETAIL SCALE - 4:1

5PLCS ON ALL OUTSIDE CORNERS

DATE	
NUMBER	
Orig. QTY.	Originally Designed For
Drawn By	Date / Checked By / Date
Div's Appr. By	Date / Spec. Br.

PROCESS ENGINEERING PART NOS

FINISH SPECIFICATIONS

DATE	RELEASED AND REVISIONS	INITIALS

ENGINEERING PROJECT NO.

Declassified in Part - Sanitized Copy Approved for Release 2013/09/11 : CIA-RDP79-03034A000700130003-1